

Final Report JUNE 1990

REPORT NO. EVT 26-89

# RAIL IMPACT AND TIEDOWN TESTS OF THE M373A2 ELECTRONIC VAN SEMITRAILER





Prepared for:

**Distribution Unlimited** 

U.S. Army Tank-Automotive Command

ATTN: AMSTA-VEC Warren, MI 48397-5000

**92** 1 22 061

VALIDATION ENGINEERING DIVISION SAVANNA, ILLINOIS 61074-9639



U.S. ARMY
ARMAMENT
MUNITIONS
CHEMICAL COMMAND
U.S. ARMY DEFENSE AMMUNITION
CENTER AND SCHOOL

# **AVAILABILITY NOTICE**

A copy of this report is furnished each attendee on automatic distribution. Additional copies or authority for reprinting may be obtained by written request from Director, U.S. Army Defense Ammunition Center and School, ATTN: SMCAC-DEV, Savanna, IL 61074-9639.

# **DISTRIBUTION INSTRUCTIONS**

Destroy this report when no longer needed. Do not return.

\* \* \*

Citation of trade names in this report does not constitute an official endorsement.

\* \* \*

The information contained herein will not be used for advertising purposes.

# UNCLASSIFIED SECURITY CLASSIFICATION OF THIS PAGE

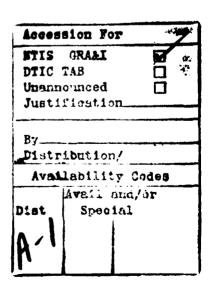
REPORT DOCUMENTATION PAGE							Approved No. 0704-0188		
1a.	1a. REPORT SECURITY CLASSIFICATION UNCLASSIFIED				1b. RESTRICTIVE MARKINGS				
24.	2. SECURITY CLASSIFICATION AUTHORITY				3. DISTRIBUTION / AVAILABILITY OF REPORT				
<b>2</b> b.	DECLASSIFICA	ATION / DOWNGRA	DING SCHEDULE		UNLI	MITED			
4. F	PERFORMING ( EVT 26-8	ORGANIZATION RE	PORT NUMBER(S)		5. MONITORING	ORGANIZATION RE	PORT NUM	ABER(S)	
6 <b>a</b> .		FORMING ORGANI y Defense Am d School		6b. OFFICE SYMBOL (If applicable) SMCAC-DEV	7a. NAME OF MC	ONITORING ORGANI	ZATION		· · · · · · · · · · · · · · · · · · ·
6c.	ADDRESS (CIT	y, State, and ZIP Cox SMCAC-DEV IL 61074-963			7b. ADDRESS (C	ity, State, and ZIP Co	de)		
84.	NAME OF FUN ORGANIZATIO U.S. Arm	DING / SPONSORIN N .y	IG	8b. OFFICE SYMBOL (If applicable)  AMSTA-VEC	9. PROCUREME	NT INSTRUMENT IDE	NTIFICAT	TON NUM	BER
		comotive Com							
BC.		y, State, and ZIP Coo	ie)		PROGRAM	FUNDING NUMBERS PROJECT NO.			WORK UNIT
		AMSTA-VEC MI 48397-500	0		ELEMENT NO.	PROJECT NO.	TASK NO	•	WORK UNIT ACCESSION NO.
11.	•	Security Classification and Tiedow	•	M373A2 6-Ton	Electronic Va	n Semitrailer			
12.	PERSONAL AL	• •		· · · · · ·	<del>-</del> "				
120	TYPE OF REI		13b. TIME COVER	en	14 DATE OF BE	PORT (Year, Month, I	Jan d	45 DAGS	COUNT
138	Final	ONI	FROM	— TO ——		June 15	Jey)	15. PAGI	COUNT
16.	SUPPLEMENT	ARY NOTATION							
17.	· · · · · · · · · · · · · · · · · · ·	COBATI CODES		18. SUBJECT TERMS	Continue on much	o Managana and Ida			
۲.	FIELD	GROUP	SUB-GROUP	10. SUBJECT TERMS	Conside on revers	e ii necessay and ice	HIRIY DY OK	KK NUNEA	77
	T I CLE	GILOU		1					
				1					
19.	ABSTRACT (C	ontinue on reverse if	necessary and iden	ntily by block number)				•	
	The U	.S. Army Defe	ense Ammuni	tion Center and So	chool (USAD	ACS) was task	ed by U	J.S. Ar	my
	Tank-Au	omotive Com	mand (TACO	M) to rail impact	test the M373	A2 Electronic	Van Se	mitrail	er. In
ŀ			•	tiedown and four					
		-	•						• •
	requirements of MIL-STD-209G, Slinging and Tiedown Provisions for Lifting and Tying Down Military Equipment. The railcar tiedown procedure was supplied by TACOM.								
	Rail impacts occurred at 4, 6, 8, and 8 reverse miles per hour (mph). Damage occurred to one of the								
				ing pin. As a resu			•		
	to omit th	is tiedown poi	int and reteste	d on 19 September	эт 1989. As a	result of this to	est, no c	iamage	occurred
	to the tied	lown fittings.	One-half-incl	h tiedown cables o	or flatcar pock	cets were used:	in secur	ing the	tiedown
	cables. T	he tiedown pr	ocedure requi	red the use of axle	e stands. (Co	ntinued on back	k.)		
	<b>X</b>	Y AVAILABILITY OF	SAME AS RPT.	DTIC USERS	l .	SECURITY CLASSIFICASSIFIC	CATION		·
22		SPONSIBLE INDIVI		בוא הסבעס	<u> </u>	E (Include Area Code	<u> </u>	22c OF	FICE SYMBOL
		. Michels	- <del></del>		815-273		•		CAC-DEV
<u> </u>	D Form 147	2 lug 06		Previous editions			V CI ADDI	<u> </u>	OF THIS PAGE

# 19. ABSTRACT (continued)

The M373A2 Electronic Van Semitrailer has four slinging provisions. Five of the slinging points were loaded vertically upward to 18,500 pounds. The load was applied for a period of not less than 90 seconds. All tested provisions remained intact. Tiedown provisions pull tests consisted of applying a forward and aft tension of 14,000 pounds and a downward pull of 7,140 pounds. Each load was applied for a minimum of 9 seconds.

The M373A2 Electronic Van Semitrailer passed the rail impact and the pull tests of the tiedown and slinging provisions. An exception was taken to the style of tiedown and slinging provisions in that they do not follow the guidelines of MIL-STD-209G.





# U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL Validation Engineering Division Savanna, IL 61074-9639

# REPORT NO. EVT 26-89 RAIL IMPACT AND TIEDOWN TESTS OF THE M373A2 ELECTRONIC VAN SEMITRAILER

# TABLE OF CONTENTS

PART PAGE NO.
1. INTRODUCTION1-1
A. BACKGROUND1-1
B. AUTHORITY1-1
C. OBJECTIVE1-1
D. CONCLUSIONS1-1
E. RECOMMENDATIONS1-2
2. ATTENDEES
3. TEST PROCEDURES
4. TEST SPECIMEN & RESULTS4-1
A. Rail Impact Test4-1
B. Static Pull Test4-2
5. TIEDOWN PROCEDURE5-1
6. PHOTOGRAPHS6-1

#### **GENERAL**

# A. INTRODUCTION.

The U.S. Army Defense Ammunition Center and School (USADACS) was requested by U.S. Army Tank-Automotive Command (TACOM) to test the M373A2 Electronic Van Semitrailer using the requirements of the American Association of Railroads (AAR) for rail shipment and to test the slinging and tiedown provisions using Military Standard 209G, Slinging and Tiedown Provisions for Lifting and Tying Down Military Equipment (MIL-STD-209G). The tiedown procedure used to secure the semitrailer to the flatcar was supplied by TACOM.

# B. AUTHORITY.

This test was conducted in accordance with mission responsibilities delegated by U.S. Army Armament, Munitions and Chemical Command (AMCCOM), Rock Island, IL. Reference is made to Change 4, 4 October 1974; to AR-740-1, 23 April 1971, Storage and Supply Operations; and, AMCCOM-R 10-17, 13 January 1986, Mission and Major Functions of USADACS.

# C. OBJECTIVE.

The objective of these tests was to determine if the M373A2 Electronic Van Semitrailer would satisfy the AAR rail transportation requirements and MIL-STD-209G provisions for pull tests.

# D. CONCLUSIONS.

- 1. The M373A2 Electronic Van Semitrailer satisfied the AAR and MIL-STD-209G test requirements. An exception was taken to the style and placement of slinging and tiedown provisions in that they do not conform to the guidelines of MIL-STD-209G.
- 2. The present location of the tiedown provisions, recessed under the semitrailer, was not designed to aid in attaching 1/2-inch tiedowns between the semitrailer and flatcar pockets. The tiedowns presented a rectangular area for attachment which precluded the use of cable thimbles. Also, this type of tiedown attachment does not conform to the guidelines of MIL-STD-209G.

# E. RECOMMENDATIONS.

It is recommended that the M373A2 Electronic Van Semitrailer be approved for rail transportation in accordance with the supplied tiedown procedure.

# M373A2 6-TON ELECTRONIC VAN SEMITRAILER RAIL IMPACT AND TIEDOWN TESTS

# 8-10 AUGUST 1989

# **TEST ATTENDEES**

NAME AND PHONE NUMBER	ORGANIZ ATION
A.C. McIntosh Test Engineer DSN 585-8989 815-273-8989	U.S. Army Defense Ammunition Center and School ATTN: SMCAC-DEV Savanna, IL 61074-9639
Quinn Hartman General Engineer DSN 585-8992 815-273-8992	U.S. Army Defense Ammunition Center and School ATTN: SMCAC-DEV Savanna, IL 61074-9639
David Valant Electronic Technician DSN 585-8988 815-273-8988	U.S. Army Defense Ammunition Center and School ATTN: SMCAC-DEV Savanna, IL 61074-9639
Jeffery M. Wilkins DSN 786-6564 313-574-6564	U.S. Army Tank-Automotive Command ATTN: AMSTA-VEC Warren, MI 48397-5000
Dianne M. Miller DSN 786-7484 313-574-7484	U.S. Army Tank-Automotive Command ATTN: AMSTA-QWM Warren, MI 48397-5000
Mark R. Fischer 813-748-3900 Ext. 228	Miller Trailers, Inc. 3709 67th. Street West Bradenton, FL

# **TEST PROCEDURES**

#### A. RAIL IMPACT TEST.

The test load or vehicle should be positioned in/on a railcar. For containers, the loaded container shall be positioned on a container chassis and securely locked in place using the twist locks at each corner. The container chassis shall be secured to a railcar. Equipment needed to perform the test includes the specimen (hammer) car, five empty railcars connected together to serve as the anvil, and a railroad locomotive. These anvil cars are positioned on a level section of track with air and hand brakes set and with the draft gear compressed. The locomotive unit pulls the specimen car several hundred yards away from the anvil cars, then pushes the specimen car toward the anvil at a predetermined speed, and disconnects from the specimen car about 50 yards away from the anvil cars allowing the specimen car to roll freely along the track until it strikes the anvil. This constitutes an impact. Impacting is accomplished at speeds of 4, 6, and 8 mph in one direction and at a speed of 8 mph in the opposite direction. The 4 and 6 mph impact speeds are approximate; the 8 mph speed is a minimum. Impact speeds are to be determined by using an electronic counter to measure the time required for the specimen car to traverse an 11-foot distance immediately prior to contact with the anvil cars.

#### B. SECURING PROVISION TESTS.

The securing provision tests were extracted from MIL-STD-209G as follows:

1. Tiedown provisions. The tiedown provision tests are based on paragraphs 5.1.2 (Class 2 Tiedown Provisions) and 5.5.3 (Tiedown Provisions). Class 2 provisions shall withstand 4.0 times the Maximum Shipping Weight (MSW) in the forward and aft direction of the longitudinal axis of the equipment, 2.0 times the MSW in the downward direction of the vertical axis, and

- 1.5 times the MSW in each direction of the lateral axis. The force applied to each provision shall be its proportionate share of the MSW. Each load shall be maintained for a period of not less than 9 seconds. A suitable measuring device (dynamometer or load cell) shall be placed between the provision and the applied force.
- 2. Slinging provisions. The basis for the slinging tests are paragraphs 5.1.1.2 (for equipment with the MSW of 25,000 pounds or more) and 5.2.2 (Slinging Provisions). The MSW of the XM1063 ASL Van is 40,000 pounds. A design load of 2.3 times the working load of each provision is required. The test load is applied to the lifting provision for a period of 90 seconds. A suitable measuring device (dynamometers or load cell) shall be placed between the provision and the applied force.

# TEST RESULTS

A. RAIL IMPACT TEST.

**DATE: 10 August 1989** 

TEST SPECIMEN: M373A2 SEMITRAILER ON FLATCAR

TEST FLATCAR NO: BN 606791

LT. WT.:

51,500 pounds

**LADING & DUNNAGE** 

WT.:

21,400 pounds

TOTAL SPECIMEN WT.:

72,900 pounds

**BUFFER CAR (5 CARS) WT.:** 

250,000 pounds

IMPACT NO.	END STRUCK	VELOCITY	REMARKS
1	Forward	4.93 mph	Forward tiedown ring cracked.
2	Forward	6.85 mph	Forward tiedown ring separated.
3	Forward	8.71 mph	Both tiedown rings cracked. Separation increased.
4	Reverse	8.81 mph	Load shifted and end cleats popped out at stanchion.

# **TEST RESULTS**

# **B. STATIC PULL TESTS.**

# 1. Tiedown Provisions.

MSW = 40,000 pounds

Number of Provisions = 10

Provision Load Share = 4,000 pounds

DIRECTION	TEST FACTOR	APPLIED LOAD
Longitudinal	4.0	16,000 pounds
Vertical Down	2.0	8,000 pounds
Lateral	1.5	6,000 pounds

Longitudinal and lateral loads were applied to all provisions. Vertical loads were not applied to the provisions above the rear trailer wheels. All loads remained applied for six seconds or longer. No damage on any provisions was observed.

# 2. Slinging Provisions.

MSW = 40,000 pounds

Number of Provisions = 4

Provision Load Share = 10,000 pounds

DIRECTION	TEST FACTOR	APPLIED LOAD
Vertical	2.3	23,000 pounds

The XM1063 ASL 102-Inch-Wide Semitrailer has six slinging provisions. In normal slinging situations only four are used. Vertical loading was applied to all slinging provisions.

MIL-STD-209G requires a load factor of 3.2 to be applied at an angle of 45 degrees to the provision. This test was not accomplished due to the lack of equipment heavy enough to achieve the required load.

# RESULTS FROM RAIL IMPACT TESTING OF M373A2 SEMITRAILER ON FLATCAR DATE: 10 AUGUST 1989

# TAPE CHANNEL 1: LONGITUDINAL ACCELERATION ON SILL

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA <u>G'S-SECONDS</u>
IMPACT 1	4.93	1.04	32.25	.0257
IMPACT 2	6.85	1.63	44.45	.0413
IMPACT 3	8.71	2.27	53.53	.0747
IMPACT 4 (REVERSE)	8.81	-2.15	36.61	.0607

# TAPE CHANNEL 2: VERTICAL ACCELERATION ON SILL

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.93	.40	18.58	.0043
IMPACT 2	6.85	.73	34.44	.0146
IMPACT 3	8.71	1.12	51.35	.0259
IMPACT 4 (REVERSE)	8.81	.47	31.02	.0091

# TAPE CHANNEL 3: LONGITUDINAL ACCELERATION RIGHTSIDE OF 5TH WHEEL

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA <u>G'S-SECONDS</u>
IMPACT 1	4.93	5.66	****	****
IMPACT 2	6.85	-14.70	65.36	.6060
IMPACT 3	8.71	-18.34	63.62	.6727
IMPACT 4 (REVERSE)	8.81	5.05	141.25	.4688

# TAPE CHANNEL 4: LONGITUDINAL ACCELERATION ON LEFTSIDE 5TH WHEEL

TEST	SPEED MPH	PEAK VALUE G'S	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.93	1.22	116.26	.1040
IMPACT 2	6.85	1.69	48.62	.0563
IMPACT 3	8.71	2.56	51.51	.0892
IMPACT 4 (REVERSE)	8.81	-1.67	73.06	.0931

TAPE CHANNEL 5: RAIL COUPLER FORCE

TEST	SPEED MPH	PEAK VALUE POUNDS	DURATION MILLISECONDS	AREA POUNDS-SECONDS
IMPACT 1	4.93	135841.38	324.50	11601.10
IMPACT 2	6.85	148798.23	64.74	6197.57
IMPACT 3	8.71	175300.83	69.46	9144.14
IMPACT 4 (REVERSE)	8.81	212675.33	69.98	11250.30

# TAPE CHANNEL 6: LONGITUDINAL ACCELERATION ON LEFT SIDE FRAME (FRONT)

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.93	1.25	124.20	.0988
IMPACT 2	6.85	.44	45.03	.0114
IMPACT 3	8.71	.51	31.42	.0101
IMPACT 4 (REVERSE)	8.81	45	44.02	.0125

# TAPE CHANNEL 7: LONGITUDINAL ACCELERATION ON LEFT SIDE FRAME (MIDDLE)

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.93	1.10	85.07	.0711
IMPACT 2	6.85	1.60	46.33	.0480
IMPACT 3	8.71	2.25	44.39	.0628
IMPACT 4 (REVERSE)	8.81	-1.48	67.69	.0761

# TAPE CHANNEL 8: LONGITUDINAL ACCELERATION ON TRAILER REAR

TEST	SPEED MPH	PEAK VALUE G'S	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.93	1.13	185.20	.0692
IMPACT 2	6.85	1.62	44.63	.0466
IMPACT 3	8.71	2.29	43.11	.0653
IMPACT 4 (REVERSE)	8.81	-1.46	73.19	.0827

NOTES:

\*\*\*\*\*: DATA NOT AVAILABLE.

# TEST RESULTS

A. RAIL IMPACT TEST.

DATE: 19 September 1989

TEST SPECIMEN: M373A2 SEMITRAILER ON FLATCAR

TEST FLATCAR NO: BN 606769 LT. WT.: 56,800 pounds

LADING & DUNNAGE WT.: 21,400 pounds

TOTAL SPECIMEN WT.: 78,200 pounds

BUFFER CAR (5 CARS) WT.: 250,000 pounds

IMPACT NO. **END STRUCK** VELOCITY **REMARKS** 1 Semitrailer moved forward 1/4 inch Forward 4.95 mph on stanchion. 2 Semitrailer shifted right 1/2 inch. **Forward** 6.12 mph **Forward** 3 8.09 mph No movement on stanchion. No movement or damage to the 4 Reverse 8.15 mph semitrailer, load or tie-downs.

# RESULTS FROM THE RAIL IMPACT TEST OF ELECTRONIC VAN ON FLATCAR DATE: 19 SEPTEMBER 1989

TAPE CHANNEL 1: LONGITUDINAL ACCELERATION ON SILL

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA <u>G'S-SECONDS</u>
IMPACT 1	4.95	-2.22	26.30	.0400
IMPACT 2	6.12	-2.39	58.93	.0918
IMPACT 3	8.09	-3.47	53.13	.1152
IMPACT 4 (REVERSE)	8.15	3.12	34.76	.0726

# TAPE CHANNEL 2: VERTICAL ACCELERATION ON SILL

TEST	SPEED	PEAK VALUE	DURATION	AREA
	MPH	<u>G'S</u>	MILLISECONDS	G'S-SECONDS
IMPACT 1	4.95	32	24.78	.0059
IMPACT 2	6.12	50	72.42	.0089
IMPACT 3	8.09	56	44.93	.0153
IMPACT 4 (REVERSE)	8.15	84	28.04	.0175

# TAPE CHANNEL 3: LONGITUDINAL ACCELERATION ON RIGHT SIDE OF 5TH WHEEL

TEST	SPEED MPH	PEAK VALUE G'S	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.95	-1.65	138.48	.1677
IMPACT 2	6.12	-2.24	62.97	.0877
IMPACT 3	8.09	-2.31	77.59	.1284
IMPACT 4 (REVERSE)	8.15	2.67	126.44	.2637

# TAPE CHANNEL 4: LONGITUDINAL ACCELERATION LEFT SIDE FRAME FRONT

TEST	SPEED MPH	PEAK VALUE G'S	DURATION MILLISECONDS	AREA G'S-SECONDS
IMPACT 1	4.95	-1.54	221.66	.1979
IMPACT 2	6.12	-2.06	70.20	.0903
IMPACT 3	8.09	-1.79	72.93	.0942
IMPACT 4 (REVERSE)	8.15	2.54	119.97	.2452

TAPE CHANNEL 5: RAIL COUPLER FORCE

TEST	SPEED MPH	PEAK VALUE POUNDS	DURATION MILLISECONDS	AREA POUNDS-SECONDS
IMPACT 1	4.95	137492.41	565.68	14452.45
IMPACT 2	6.12	160413.13	91.69	8810.87
IMPACT 3	8.09	186767.58	78.75	10083.52
IMPACT 4 (REVERSE)	8.15	228425.61	61.34	10558.46

# TAPE CHANNEL 6: LONGITUDINAL ACCELERATION ON LEFT SIDE 5TH WHEEL

TEST	SPEED	PEAK VALUE	DURATION	AREA
	MPH	G'S	MILLISECONDS	<u>G'S-SECONDS</u>
IMPACT 1	4.95	-1.61	154.70	.1362
IMPACT 2	6.12	-2.23	65.13	.0908
IMPACT 3	8.09	-1.12	465.40	.2176
IMPACT 4 (REVERSE)	8.15	2.47	145.66	.2105

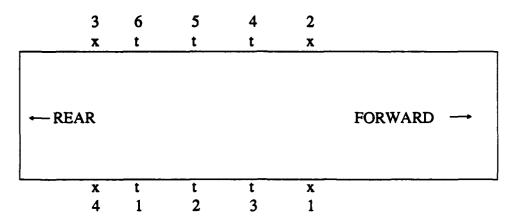
# TAPE CHANNEL 7: LONGITUDINAL ACCELERATION ON LEFT SIDE FRAME MIDDLE

TEST	SPEED MPH	PEAK VALUE <u>G'S</u>	DURATION MILLISECONDS	AREA <u>G'S-SECONDS</u>
IMPACT 1	4.95	-1.66	325.79	.1936
IMPACT 2	6.12	-2.25	68.35	.0939
IMPACT 3	8.09	-2.17	77.84	.1242
IMPACT 4 (REVERSE)	8.15	2.65	111.98	.2119

# TAPE CHANNEL 8: LONGITUDINAL ACCELERATION ON REAR OF TRAILER

TEST	SPEED MPH	PEAK VALUE G'S	DURATION MILLISECONDS	AREA <u>G'S-SECONDS</u>
IMPACT 1	4.95	-1.57	303.15	.1939
IMPACT 2	6.12	-2.14	91.80	.0967
IMPACT 3	8.09	-2.08	100.44	.1553
IMPACT 4 (RE√ERSE)	8.15	2.58	198.53	.1940

# **RESULTS OF PULL TESTS**



Legend: x=Slinging provision

t=tiedown provision

# **SLINGING PROVISION TEST RESULTS**

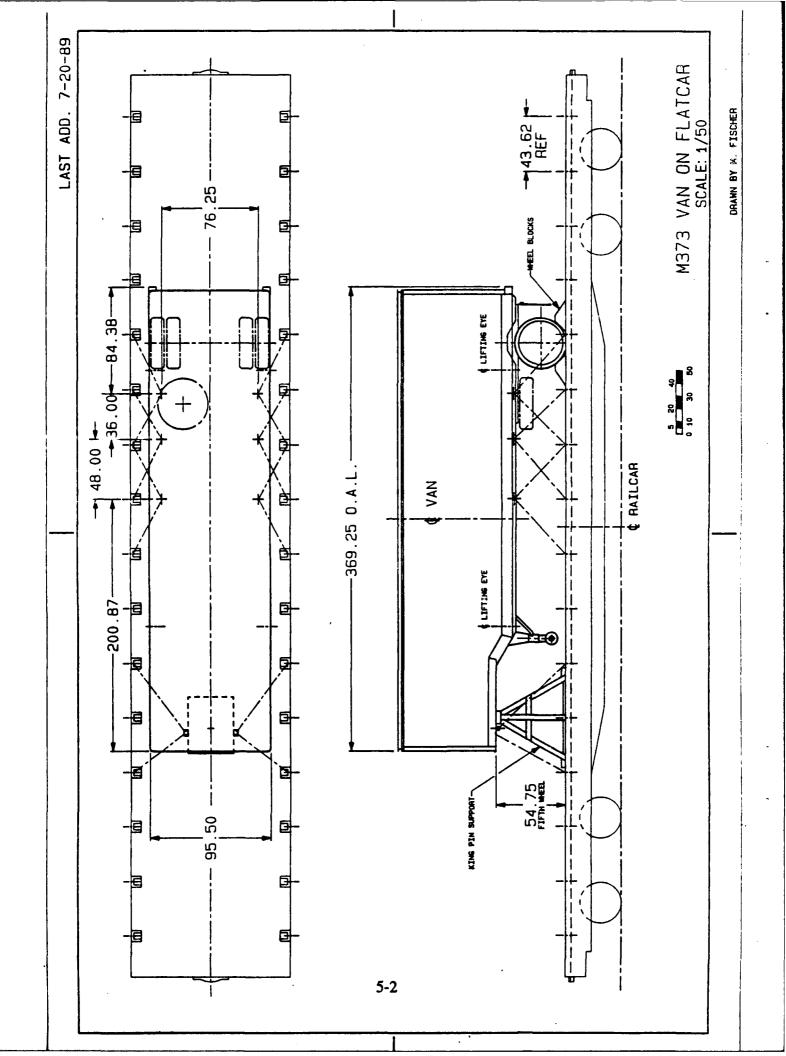
<b>Provision</b>	Pull
1	18,000
2	16,500
3	19,200
4	19.000

# **TIEDOWN PROVISION TEST RESULTS**

Provision	Lateral	Vertical	Longitudinal Forward	Longitudinal Rear
			Polwaid	Real
1	12,000	8,000	15,000	14,000
2	11,000	8,000	15,300	14,500
3	12,000	7,500	15,500	15,000
4	12,000	8,000	12,500	15,000
5	10,500	7,500	15,000	15,000
6	12,000	8,000	15,000	15,000

NOTE: All loads are measured in pounds.

# TIEDOWN PROCEDURE

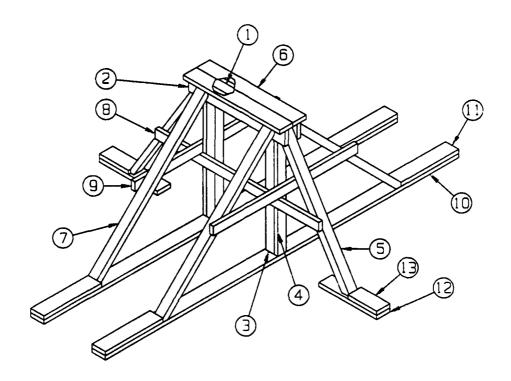


---- TEST DRAWING ----NOT TO BE USED AS AN OUTLOADING/
UNITIZATION/STANDARD PROCEDURE

# FOR INFORMATION ONLY

S. VON THUN	TITLE	M373A2 6-TON	ELECTRONIC
A. MCINTOSH		VAN TRAILER	(2nd TEST)
J. KROHN	OVG NO	89-026-0-T00035	SEPTEMBER 1989

# M373A2 6-TON ELECTRONIC VAN TRAILER



# STANCHION TYPE IX

SAFE WORKING LOAD - 13,000 LBS (CONCENTRATED ON CAP (6) AT 2 POINTS, DIRECTLY ABOVE A VERTICAL LEG (3) ).

4,200 LBS (DISTRIBUTED EQUALLY ON CAP (6) ).

2,100 LBS (CONCENTRATED ON CAP (6) AT ONE POINT CENTERED BETWEEN LEGS (3) ).

# FOR INFORMATION ONLY

DVG NO

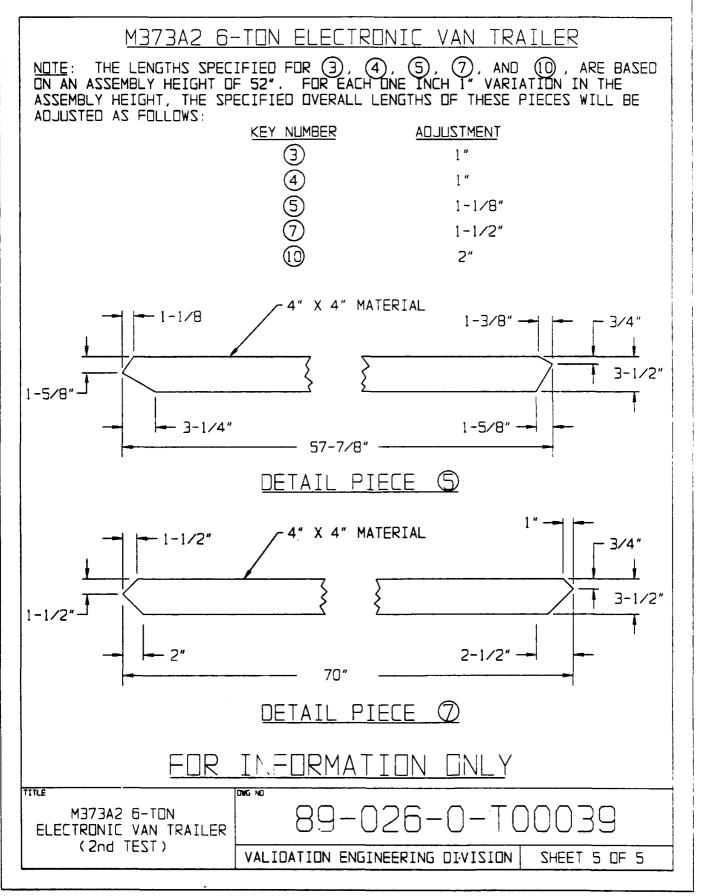
M373A2 6-TON
ELECTRONIC VAN TRAILER
(2nd TEST)

TITLE

89-026-0-T00036

VALIDATION ENGINEERING DIVISION

SHEET 2 DF 5



# M373A2 6-TON ELECTRONIC VAN TRAILER

# KEY NUMBERS

- (1) 4" X 4" X 28" (1 REDD).
- 2 2" X 6" X 40" (2 REDD). NAIL TO 1 W/4-12d NAILS. NAIL TO 3 AND 5 W/2-12d NAILS EACH.
- 3 4" X 4" X 45-1/2" (2 REQD). TOENAIL TO 1 AND 10 W/4-16d NAILS EACH END.
- 4 2" X 4" X 49" (2 REDD). NAIL TO 1 W/2-12d NAILS AND TO 3 W/5-12d NAILS.
- (1) THRU (10) > HAS BEEN LOCATED ON CAR AND (12) HAS BEEN NAILED TO CAR FLOOR.
- 6 2" X 5" X 40" (2 REQD). NAIL TO () AND (2) W/5-12d NAILS EACH AND TO (5) AND (7) W/2-12d NAILS EACH JOINT.
- 7 4" X 4 X 70" (4 REDD). DOUBLE BEVEL EACH END. SEE "DETAIL PIECE 7" ON SHEET 5 FOR BEVEL CUTS REQUIRED. TOENAIL TO 2 W/4-16d NAILS. TOENAIL TO 0 W/3-16d NAILS BEFORE ASSEMBLY (1) THRU 10 ) HAS BEEN LOCATED UNDER ITEM AND 10 HAS BEEN NAILED TO CAR FLOOR.
- 8 2" X 4" X 68" (1 REDD). NAIL TO 3 AND 5 W/3-12d NAILS EACH JOINT.
- 9 2" X 4" X 60" (2 REQD). NAIL TO 4 AND 7 W/3-12d NAILS EACH JOINT.

# FOR INFORMATION ONLY

TITLE

M373A2 6-TON
ELECTRONIC VAN TRAILER
(2nd TEST)

DVG NO

89-026-0-T00037

VALIDATION ENGINEERING DIVISION

SHEET 3 OF 5

# M373A2 6-TON ELECTRONIC VAN TRAILER

# KEY NUMBERS

- 10 2" X 6" X 12'-3" (2 REDD). NAIL TO CAR FLOOR W/1-30d NAIL EVERY 8".
- (1) 2" X 6" X 24" (4 REDD). POSITION AGAINST (7) AND NAIL TO (10) W/5-30d NAILS.
- (12) 2" X 6" X 24" (2 REQD). NAIL TO CAR FLOOR W/5-30d NAILS.
- 13 2" X 6" X 12" (2 REDD). POSITION AGAINST  $\bigcirc$  AND NAIL TO  $\bigcirc$  W/4-30d NAILS.

# FOR INFORMATION ONLY

TITLE

M373A2 6-TON
ELECTRONIC VAN TRAILER
(2nd TEST)

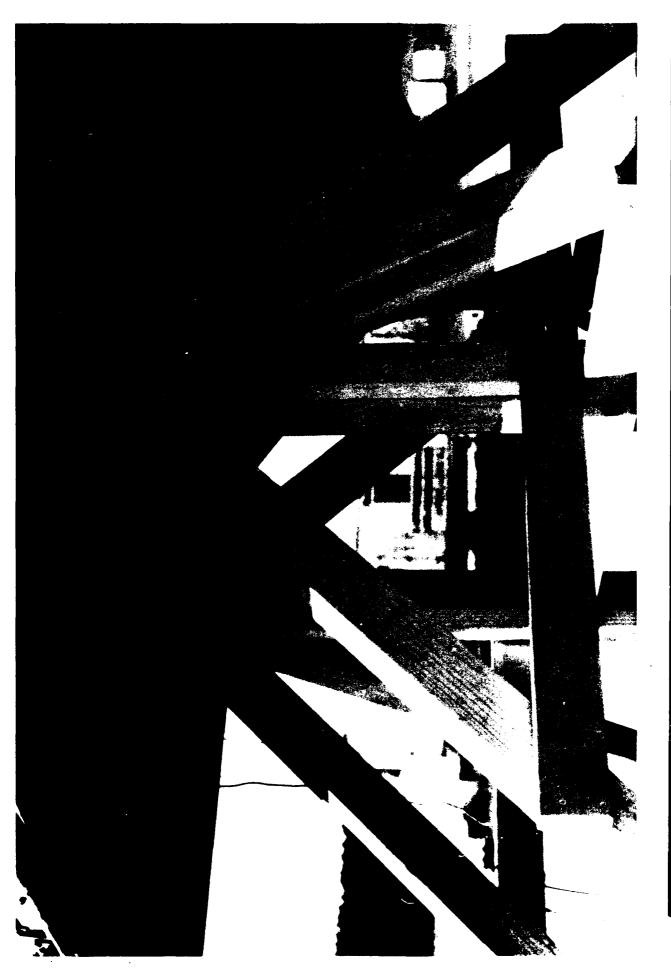
OWG NO

89-026-0-T00038

VALIDATION ENGINEERING DIVISION

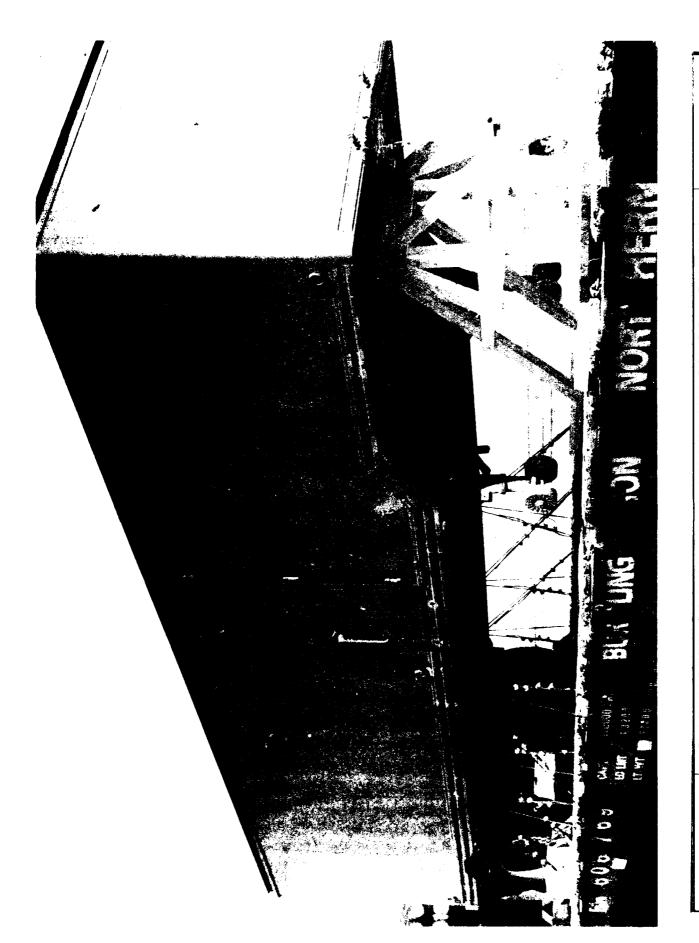
SHEET 4 OF 5

# **PHOTOGRAPHS**



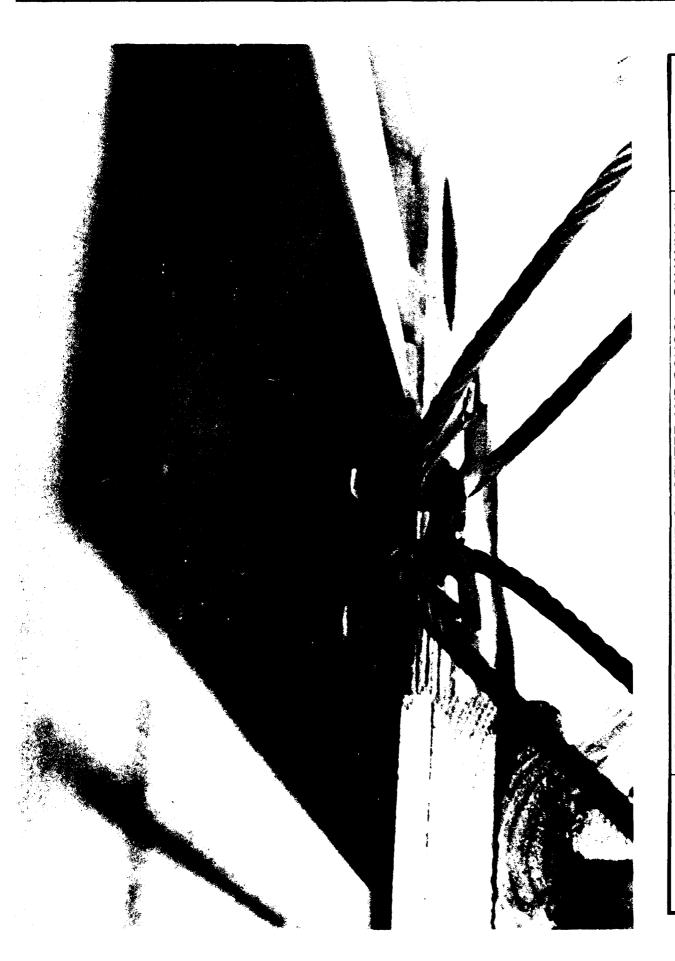
# U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL - SAVANNA, IL

Photo No. A0317-SPN-89-5332-12. This photo shows the M373A2 Electronic Van Semitrailer resting on the transportation stanchion. The forward tiedown provisions were not used in the second set of impact tests.



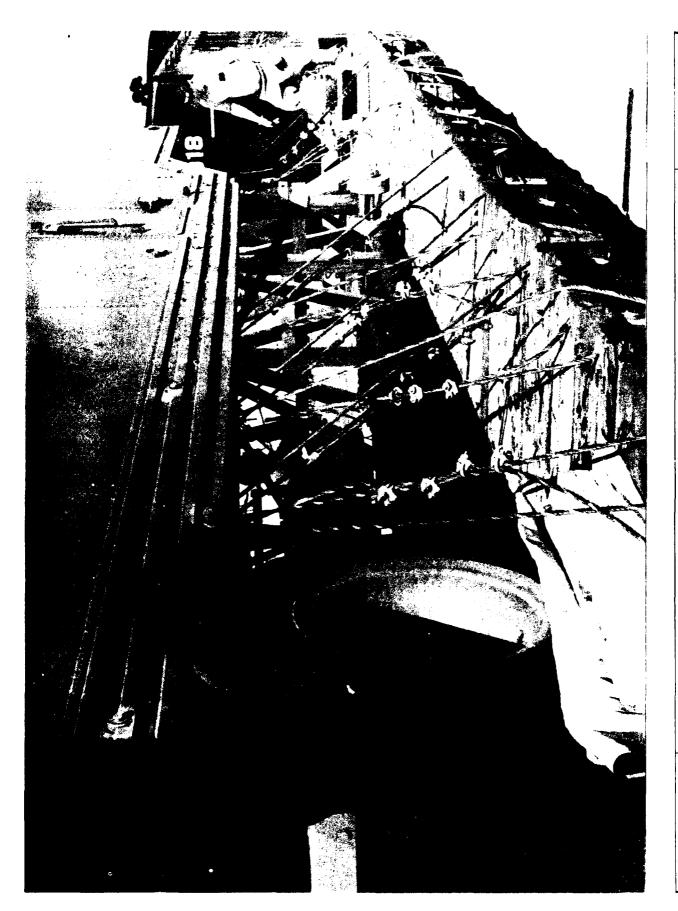
# U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL - SAVANNA, IL

Photo No. A0317-SPN-89-5307-2. This photo shows the M373A2 Electronic Van Semitrailer tied down for the second set of rail impact tests. The four forward tiedown cables were omitted for this test.



# U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL - SAVANNA, II

Photo No. A0317-SPN-89-989-4509. This photo shows the split tiedown provisions on the M373A2 Electronic Van Semitrailer after impact. These provisions failed impact testing by cracking and partially separating.



U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL - SAVANNA, IL

Photo No. A0317-SPN-89-989-4513. This photo shows eight cables to tie down the M373A2 Electronic Van Semitrailer on one side of the flatcar. There is an identical number of tie-downs on the opposite side of the trailer.